

DIN EN 10205:2017-03 (E)

Cold reduced tinmill products - Blackplate

Contents		Page
European foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Classification and designation	8
4.1	Classification	8
4.2	Designation	8
5	Information to be supplied by the purchaser	8
5.1	Mandatory information	8
5.2	Options	9
5.3	Ordering example	9
6	Steelmaking process	9
6.1	General	9
6.2	Chemical composition and deoxidation	9
6.3	Product traceability	9
6.4	Mill edges/trimmed edges	10
6.5	Surface characteristics	10
6.6	Oiling	10
6.7	Discontinuities	11
7	Mechanical properties	11
7.1	General	11
7.2	Mechanical properties of blackplate	11
8	Tolerances on dimensions and shape	12
8.1	Linear dimensions	12
8.1.1	Thickness	12
8.1.2	Feather edge	13
8.1.3	Width	13
8.1.4	Coil length	13
8.2	Shape	13
8.2.1	Edge camber of coils	13
8.2.2	Edge wave	13
8.2.3	Longitudinal and transverse bow	13
8.2.4	Centre fullness	13
8.2.5	Burrs	14
9	Welds within a coil	14
10	Inspection and Sampling	14
10.1	Testing procedures and types of documents	14
10.2	Frequency of testing and sampling	14
10.2.1	General	14
10.2.2	Lots and units	14
10.2.3	Selection of sample units	14
10.2.4	Selection of sample sheets	15

11	Test methods	16
11.1	Tensile test	16
11.2	Tolerances on dimensions and shape	16
11.2.1	General	16
11.2.2	Test method for thickness	16
11.2.3	Feather edge	16
11.2.4	Short pitch camber	17
11.2.5	Edge wave	17
11.2.6	Longitudinal or transverse bow	18
11.2.7	Centre fullness	18
12	Retests	19
13	Marking	19
14	Dispatch and packaging	19
14.1	Coil dispatch	19
14.2	Pallet dimensions	19
Annex A (informative) Examples of steel types and chemical composition		20
Annex B (informative) The Rockwell Hardness test for routine determination		22
B.1	General	22
B.2	Test pieces	22
B.3	Test method	22
B.4	Hardness for tinmill products	24
Annex C (informative) List of corresponding former designations		25
Bibliography		26