

ISO 13583-1:2015-09 (E)

Centrifugally cast steel and alloy products - Part 1: General testing and tolerances

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Materials	3
5	Supply	3
6	Mechanical tests	3
7	Surface finish requirements	4
8	Minimum sound wall (MSW) thickness and soundness	4
9	Dimensional and shape tolerances	4
9.1	General	4
9.2	Length	4
9.3	Straightness	4
9.4	Outside and inside diameters	5
10	Inspection procedures and standards of acceptance	6
11	Production welding	6
12	Supplementary requirements	6
12.1	General	6
12.2	Pressure test	7
12.3	Elevated temperature test	7
12.4	Acid etch ring test	7
12.5	Magnetic particle test	7
12.6	Ferrite determination	7
12.7	Corrosion testing	7
12.8	Eddy current testing	7
12.9	Radiography	7
12.10	Ultrasonic testing	7