

ISO 3574:2012-12 (E)

Cold-reduced carbon steel sheet of commercial and drawing qualities

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Dimensions	2
5	Conditions of manufacture	2
5.1	Chemical composition	2
5.2	Skin passing	3
5.3	Oiling	3
5.4	Weldability	3
5.5	Fabrication qualities	3
5.6	Strain ageing	4
5.7	Surface condition	4
5.8	Surface finish	5
5.9	Application	5
5.10	Mechanical properties	5
6	Dimensional and shape tolerances	6
7	Tensile test sampling	7
8	Tensile test	7
9	Retests	7
9.1	Machining and flaws	7
9.2	Elongation	7
9.3	Additional tests	7
10	Resubmission	7
11	Workmanship	7
11.1	Commercial quality CR1	7
11.2	Drawing quality CR2, CR3, CR4, CR5	8
12	Inspection and acceptance	8
13	Coil size	8
14	Marking	8
15	Information to be supplied by the purchaser	8
Bibliography		10