

ISO 630-2:2011-09 (E)

Structural steels - Part 2: Technical delivery conditions for structural steels for general purposes

Contents	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Classification and designation	2
4.1 Classification	2
4.2 Grades and qualities	2
4.3 Use of normative annexes A and B	2
5 Information to be supplied by the purchaser	2
5.1 Mandatory information	2
5.2 Options	2
6 Requirements	3
6.1 Steel-making process	3
6.2 Delivery condition	3
6.3 Chemical composition	3
6.4 Mechanical properties	3
6.5 Surface conditions	3
6.6 Internal soundness	3
6.7 Dimensions and tolerances on dimensions, shape and mass	4
7 Inspection	4
8 Sampling -- Frequency of testing	4
8.1 Verification	4
8.2 Test units	4
9 Test methods	4
10 Marking	4
Annex A (normative) Steel grades S235, S275, S355 and S450: Chemical composition and mechanical properties	5
Annex B (normative) Steel grades SG205, SG250, SG285 and SG345: Chemical composition and mechanical properties	10
Bibliography	13