

DIN EN ISO 10893-3:2011-07 (E)

Non-destructive testing of steel tubes - Part 3: Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections (ISO 10893-3:2011)

| Contents | | Page |
|--|--|-------------|
| Foreword | | 3 |
| 1 | Scope | 4 |
| 2 | Normative references | 4 |
| 3 | Terms and definitions | 4 |
| 4 | General requirements | 5 |
| 5 | Test method | 5 |
| 6 | Reference tube | 7 |
| 6.1 | General | 7 |
| 6.2 | Reference notches | 8 |
| 7 | Equipment calibration and checking | 10 |
| 8 | Acceptance | 10 |
| 9 | Test report | 11 |
| Annex A (normative) Limitations of magnetic flux leakage test method | | 12 |