

DIN EN ISO 10893-11:2011-07 (E)

Non-destructive testing of steel tubes - Part 11 : Automated ultrasonic testing of the weld seam of welded steel tubes for the detection of longitudinal and/or transverse imperfections (ISO 10893-11:2011)

Contents		Page
Foreword		3
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	General requirements	6
5	Test method	7
6	Reference tube	8
6.1	General	8
6.2	Reference notches	9
6.3	Reference hole	10
7	Equipment calibration and checking	11
7.1	General	11
7.2	Adjustment of the trigger/alarm level	11
7.3	Calibration check and recalibration	11
8	Acceptance	12
9	Test report	12
Annex A (normative) Manual/semi-automated testing of untested ends and suspect areas		13