

DIN EN ISO 10893-10:2011-07 (E)

Non-destructive testing of steel tubes - Part 10: Automated full peripheral ultrasonic testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of longitudinal and/or transverse imperfections (ISO 10893-10:2011)

Contents

	Page
Foreword	3
1 Scope	5
2 Normative references	5
3 Terms and definitions	6
4 General requirements	7
5 Test method	7
6 Reference tube	8
6.1 General	8
6.2 Types of reference notches	8
6.3 Dimensions of reference notches	9
7 Equipment calibration and checking	10
7.1 General	10
7.2 Adjustment of trigger/alarm level	10
7.3 Calibration check and recalibration	11
8 Acceptance	11
9 Test report	12
Annex A (normative) Testing on longitudinal imperfections of tubes with a ratio of the specified outside diameter to the average of the specified thickness range less than 5	13
Annex B (normative) Manual/semi-automated testing of untested ends and suspect areas	15