

DIN EN ISO 15630-2:2011-02 (E)

Steel for the reinforcement and prestressing of concrete - Test methods - Part 2: Welded fabric (ISO 15630-2:2010)

| Contents | | Page |
|--------------------|--|-------------|
| Foreword | | 3 |
| Introduction | | 4 |
| 1 | Scope | 5 |
| 2 | Normative references | 5 |
| 3 | Symbols | 5 |
| 4 | General provisions concerning test pieces | 6 |
| 5 | Tensile test | 7 |
| 5.1 | Test piece | 7 |
| 5.2 | Test equipment | 7 |
| 5.3 | Test procedure | 7 |
| 6 | Bend test on welded intersection | 8 |
| 6.1 | Test piece | 8 |
| 6.2 | Test equipment | 8 |
| 6.3 | Test procedure | 9 |
| 6.4 | Interpretation of test results | 9 |
| 7 | Determination of the weld shear force (Fs) | 10 |
| 7.1 | Test piece | 10 |
| 7.2 | Test equipment | 10 |
| 7.3 | Test procedure | 15 |
| 8 | Axial force fatigue test | 15 |
| 8.1 | Principle of test | 15 |
| 8.2 | Test piece | 15 |
| 8.3 | Test equipment | 15 |
| 8.4 | Test procedure | 16 |
| 8.4.1 | Provisions concerning the test piece | 16 |
| 8.4.2 | Upper force (F _{up}) and force range (Fr) | 16 |
| 8.4.3 | Stability of force and frequency | 16 |
| 8.4.4 | Counting of force cycles | 16 |
| 8.4.5 | Frequency | 16 |
| 8.4.6 | Temperature | 16 |
| 8.4.7 | Validity of the test | 16 |
| 9 | Chemical analysis | 16 |
| 10 | Measurement of the geometrical characteristics of the fabric | 17 |
| 10.1 | Test piece | 17 |
| 10.2 | Test equipment | 17 |
| 10.3 | Test procedure | 17 |
| 11 | Test report | 17 |
| Bibliography | | 18 |