

DIN EN ISO 9445-1:2010-06 (E)

Continuously cold-rolled stainless steel - Tolerances on dimensions and form - Part 1: Narrow strip and cut lengths (ISO 9445-1:2009)

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Information to be supplied by the purchaser	4
5	Type of delivery and delivery conditions	5
6	Tolerances on thickness for cold-rolled narrow strip and products obtained from cold-rolled narrow strip	6
7	Tolerances on width for cold-rolled narrow strip and products obtained from cold-rolled narrow strip	7
8	Preferred coil inner diameters for cold-rolled narrow strip	7
9	Tolerances on length for cut lengths obtained from cold-rolled narrow strip	7
10	Tolerances on edge camber for cold-rolled narrow strip and cut lengths obtained from cold-rolled narrow strip	8
11	Tolerances on squareness for cut lengths obtained from cold-rolled narrow strip	8
12	Tolerances on flatness for cut lengths obtained from cold-rolled narrow strip	8
13	Edge waviness tolerances for cold-rolled strip	8
14	Form of coils	9
15	Ordered format for cut lengths	9
16	Measurement of thickness for cold-rolled narrow strip and cut lengths obtained from cold-rolled narrow strip	9
17	Measurement of width	9
18	Measurement of length	9
19	Measurement of edge camber	9
20	Measurement of squareness	10
21	Measurement of flatness and waviness	11