ISO 4993:2009-03 (E)

Steel and iron castings - Radiographic inspection

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Basis of purchase 2

4 Terms and definitions 2

5 General 2
5.1 Protection against ionizing radiation 2
5.2 General requirements 2

6 Examination parameters 2

7 Personnel qualifications 3

8 Examination arrangements 3

9 Film position plan 3
9.1 Film position plan for pilot radiography 3
9.2 Film position plan for production radiography 4

10 Rejection/Acceptance criteria 4
11 Foundry responsibility 4
12 Records 4

Annex A (normative) Examination arrangements 5

Annex B (informative) Techniques for increasing the covered thickness range 12

Annex C (informative) Choice of radiation source 15