

ISO 9445-2:2009-03 (E)

Continuously cold-rolled stainless steel - Tolerances on dimensions and form - Part 2: Wide strip and plate/sheet

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Information to be supplied by the purchaser	1
5	Type of delivery and delivery condition	2
6	Preferred thicknesses	3
7	Tolerances on thickness for cold-rolled wide strip and products obtained from cold-rolled wide strip	3
8	Tolerances on width for cold-rolled wide strip and products obtained from cold-rolled wide strip	4
9	Preferred coil inner diameters for cold-rolled wide strip and slit cold-rolled wide strip	5
10	Tolerances on length for plate/sheet cut from cold-rolled wide strip and for cut lengths obtained from slit cold-rolled wide strip	5
11	Tolerances on edge camber for cold-rolled wide strip and products obtained from cold-rolled wide strip	6
12	Tolerances on squareness for plate/sheet obtained from cold-rolled wide strip and cut lengths obtained from slit cold-rolled wide strip	6
13	Tolerances on flatness for plate/sheet obtained from cold-rolled wide strip and cut lengths obtained from slit cold-rolled wide strip	6
14	Edge waviness tolerances for cold-rolled strip	7
15	Form of coils	7
16	Ordered format for plate/sheet and cut lengths	7
17	Measurement of thickness for cold-rolled wide strip, plate/sheet cut from cold-rolled wide strip, slit cold-rolled wide strip and cut lengths obtained from slit cold-rolled wide strip	7
18	Measurement of width	8
19	Measurement of length	8
20	Measurement of edge camber	8
21	Measurement of squareness	9
22	Measurement of flatness and waviness	9