

DIN ISO 4802-2:2017-02 (E)

Glassware - Hydrolytic resistance of the interior surfaces of glass containers - Part 2: Determination by flame spectrometry and classification (ISO 4802-2:2016)

Contents	Page
National foreword	3
Nationaler Annex NA (informative) Bibliography	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	6
4 Principle	9
5 Reagents	9
6 Apparatus	11
7 Sample preparation	11
7.1 Sample size	11
7.2 Determination of the filling volume	12
7.2.1 Flat-bottomed containers ≤20 mm outer flange diameter (except ampoules, syringes and cartridges)	12
7.2.2 Flat-bottomed containers >20 mm outer flange diameter	12
7.2.3 Round-bottomed containers	12
7.2.4 Lipped containers	13
7.2.5 Ampoules	13
7.2.6 Syringes and cartridges	13
8 Procedure	13
8.1 General	13
8.2 Cleaning of samples	14
8.3 Filling and heating	14
8.4 Analysis of the extraction solutions	15
8.4.1 Containers of hydrolytic resistance container classes HC _F 1, HC _F 2 and HC _F B or those known to be made from borosilicate glass	15
8.4.2 Containers of hydrolytic resistance container classes HC _F 3 and HC _F D, or those known to be made from soda-lime-silica glass	15
8.5 Testing to determine whether the containers have been surface-treated	16
9 Expression of results	16
9.1 Determination	16
9.2 Classification	17
9.3 Distinction between containers of hydrolytic resistance container class HC _F 1 and hydrolytic resistance container class HC _F 2	17
9.4 Designation	17
10 Test report	17
11 Reproducibility	18
Bibliography	19