

ISO 642:2024-08 (E)

Steel - Hardenability test by end quenching (Jominy test)

Contents	Page
Foreword.....	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols and designations	1
5 Principle	2
6 Form of test pieces and their preparation	2
6.1 Sampling.....	2
6.2 Dimensions.....	3
6.3 Heat treatment.....	4
6.4 Machining.....	4
7 Apparatus	4
8 Heating and quenching of test piece	6
8.1 Heating.....	6
8.2 Quenching.....	6
9 Measurement of hardness after quenching	7
10 Expression of results	8
10.1 Hardness at any one point.....	8
10.2 Drawing of the hardness curves.....	8
10.3 Description of the hardenability characteristics of a particular steel.....	9
10.4 Codification of test result.....	9
11 Test report	10
Annex A (informative) Specification for the hardenability of a product	11
Annex B (informative) Additional information to Clause 11	15
Annex C (informative) Computational methods for determination of hardenability	18
Bibliography	19