DIN EN ISO/ASTM 52908:2024-03 (E)

Additive manufacturing of metals - Finished Part properties - Post-processing, inspection and testing of parts produced by powder bed fusion (ISO/ASTM 52908:2023)

Contents

Page

European foreword ... **4**

Foreword ... **5**

Introduction ... **6**

1 Scope ... **7**

2 Normative references ... **7**

3 Terms and definitions ... **8**

4 Abbreviations ... **8**

5 Qualification ... **8**
5.1 General ... 8
5.2 Part validation ... 9
5.3 Technical documentation relating to part(s) produced ... 9
5.4 Facility documentation ... 9
5.4.1 Additive manufacturer documentation requirements ... 9
5.4.2 Subcontractor documentation requirements ... 9
5.5 Quality assurance documentation ... 10

6 Post processing ... **10**
6.1 General ... 10
6.2 Post-build activities ... 10
6.3 Thermal treatment ... 11
6.3.1 General ... 11
6.3.2 Reducing residual stresses ... 11
6.3.3 Reducing anisotropy ... 11
6.3.4 Prepare material for mechanical post-processing ... 11
6.3.5 Densification ... 11
6.3.6 Annealing and aging ... 11
6.4 Separation from the built platform and support structures ... 12
6.5 Surface finishing ... 12
6.5.1 Surface finishing operations ... 12
6.5.2 Machining allowances ... 12

7 Inspection and testing ... **12**
7.1 General ... 12
7.2 Metallurgical testing ... 13
7.2.1 Objective ... 13
7.2.2 Test specimen selection, design, and preparation for part characterization ... 13
7.2.3 Test methods, parameters, and test specimens ... 14
7.2.4 Chemical analysis ... 15
7.2.5 Metallurgical properties ... 15
7.2.6 Determining the non-metallic inclusion content ... 15
7.2.7 Analysis and test report ... 15
7.3 Material testing ... 15
7.3.1 General ... 15
7.3.2 Orientation in the build space ... 16

7.3.3 Test specimen geometry and surface quality 16
7.3.4 Density (part) 16
7.3.5 Archimedean method 18
7.3.6 Image analysis of metallographic specimens 19
7.4 Mechanical testing 21
7.4.1 Static testing 21
7.4.2 Dynamic testing 26
7.5 Surface quality inspection 27
7.6 Geometrical inspection (form, dimension, and tolerances) 27
7.7 Non-destructive testing 27
Bibliography **29**