ISO 3995:2023-06 (E)

Metallic powders - Determination of green strength by transverse rupture of rectangular compacts

Contents

Page

Foreword ..... **iv**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Principle **1**

5 Apparatus **1**

6 Sampling **4**

7 Procedure **4**

7.1 Cleaning of the die and punches 4

7.2 Powder testing conditions 4

7.3 Lubrication 5

7.3.1 General 5

7.3.2 Die wall lubrication 5

7.3.3 Lubrication of powder 5

7.4 Compacting and ejection 5

7.5 Compacting pressure 6

7.6 Determination of density 7

7.7 Determination of breaking force 7

7.7.1 General 7

7.7.2 Method 1 — Using a compression testing machine 7

7.7.3 Method 2 — Using a loading beam device (see Figure 3) 7

8 Expression of results **7**

9 Test report **8**