

ISO/ASTM 52925:2022-04 (E)

Additive manufacturing of polymers - Feedstock materials - Qualification of materials for laser-based powder bed fusion of parts

| Contents | | Page |
|---|--|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Symbols and abbreviations | 1 |
| 4.1 | Symbols | 1 |
| 4.2 | Abbreviations | 2 |
| 5 | Sampling | 2 |
| 5.1 | General | 2 |
| 5.2 | Characterisation of virgin powder and powder blends | 2 |
| 5.3 | Characterisation of used powder | 2 |
| 6 | Factory test report | 3 |
| 6.1 | General | 3 |
| 6.2 | Particle size distribution | 3 |
| 6.3 | Residual monomer content/extract content | 3 |
| 6.4 | Supplementary data | 3 |
| 7 | Factors influencing processability | 4 |
| 7.1 | General | 4 |
| 7.2 | Spreadability of the powder | 4 |
| 7.3 | Relative humidity of the powder (surface moisture) | 4 |
| 7.4 | Particle size distribution | 5 |
| 8 | Factors affecting part quality | 5 |
| 8.1 | General | 5 |
| 8.2 | Melting behaviour, melt flow and MVR | 6 |
| 8.2.1 | General | 6 |
| 8.2.2 | Laboratory methods | 6 |
| 8.2.3 | Melt volume-flow rate (MVR) | 6 |
| 8.3 | Melting temperature and recrystallisation temperature | 7 |
| Annex A (informative) Hausner ratio, HR | | 9 |
| Annex B (informative) Determination of the melt volume-flow rate (MVR) | | 12 |
| Annex C (informative) Round robin MVR test | | 15 |
| Bibliography | | 18 |