

ISO 27547-1:2010-09 (E)

Plastics - Preparation of test specimens of thermoplastic materials using mouldless technologies - Part 1: General principles, and laser sintering of test specimens

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Apparatus	4
4.1	Test specimens	4
4.2	Laser-sintering machine	4
5	Procedure	4
5.1	Conditioning of the material	4
5.2	Laser sintering	4
5.3	Post-treatment of specimens	5
6	Report on test-specimen preparation	6
Annex A (informative) Laser-sintering parameters		7
Annex B (informative) Laser beam radius		9
Bibliography		11