

ISO 3442-2:2005-10 (E)

Machine tools - Dimensions and geometric tests for self-centring chucks with two-piece jaws - Part 2: Power-operated chucks with tongue and groove type jaws

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Preliminary remarks	1
3.1	Measurement units	1
3.2	Geometric tests	1
4	Accuracy classes	1
5	Sizes for interchangeability	2
6	Geometric tests	3
6.1	Spindle or face plate accuracy	3
6.2	Geometric tests and relevant tolerances for power-operated chucks	6
Bibliography		11