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Industrial automation systems and integration - Physical device control; Data model for computerized numeric al controllers - Part 1: Overview and fundamental principles

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 2
3.1 Terms defined in ISO 10303-1 2
3.2 Terms defined in ISO 10303-11 2
3.3 Terms defined in ISO 10303-21 3
3.4 Terms defined in ISO 10303-224 3
3.5 Terms defined in ISO 2806 3

4 Symbols and abbreviated terms 4

5.1 Purpose 4
5.2 The manufacturing cycle 4
5.3 Program organization 6
5.4 Project description 6
5.5 Executables and the Workplan 6
5.6 Workingstep and machining operation 7
5.7 Geometric description 8
5.8 Manufacturing feature description 8
5.9 Implementation of the program data file 8

Annex A (informative) Use and assignment of design features for machining geometry 9

Annex B (informative) Application Activity Model (AAM) 12

Annex E (informative) Scenario 24

Bibliography 28