

ISO 10791-7:1998-02 (E)

Test conditions for machining centres - Part 7: Accuracy of a finished test piece

Contents		Page
1	Scope	1
2	Normative references	1
3	Preliminary remarks	1
3.1	Measuring units	1
3.2	Reference to ISO 230-1	1
3.3	Testing sequence	2
3.4	Tests to be performed	2
3.5	Measuring instruments	2
4	Types of test piece	2
5	Location of test pieces	2
6	Fixing of test pieces	3
7	Material of test pieces, tooling and cutting parameters	3
8	Size of test pieces	3
9	Positioning and contouring of test piece (Type A)	3
9.1	General	3
9.2	Dimensions	4
9.3	Tooling	7
9.4	Cutting parameters	7
9.5	Blank and preliminary operations	7
9.6	Tests and tolerances	7
9.7	Information to be recorded	9
10	Face milling test piece	9
10.1	General	9
10.2	Dimensions	9
10.3	Tooling	10
10.4	Cutting parameters	10
10.5	Blank and preliminary operations	10
10.6	Tolerances of flatness of the finished surface	11
10.7	Information to be recorded	11
	Annex A (informative) Bibliography	12