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Industrial automation systems and integration - Numerical control of machines - Coordinate system and motion nomenclature

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Machine coordinate system 1
4.1 Designation 1
4.2 Origin 2
4.3 Z axis 2
4.4 X axis 2
4.5 Y axis 3
4.6 Rotary axes A, B and C 3

5 Principal machine motions 3
5.1 Designation 3
5.2 Direction 3

6 Additional motions 4
6.1 Linear motions 4
6.2 Rotary motion 4
6.3 Letter restrictions 4
6.4 Direction 4

7 Schematic drawings of machines 4
7.1 Examples of machine drawings 4
7.2 Designation 5

Annex A (normative) Examples of machine motions 6