

ISO 3686-2:2000-07 (E)

Test conditions for high accuracy turret and single spindle coordinate drilling and boring machines with table of fixed height with vertical spindle - Testing of the accuracy - Part 2: Portal type machines with moving table

Contents		Page
Foreword		iv
1	Scope	1
2	Normative reference	1
3	Terminology and designation of axes	2
4	Preliminary remarks	3
4.1	Measuring units	3
4.2	Reference to ISO 230-1	3
4.3	Testing sequence	3
4.4	Tests to be performed	3
4.5	Measuring instruments	3
4.6	Minimum tolerance	3
4.7	Machining tests	3
5	Geometric tests	4
5.1	Linear axes	4
5.2	Table	8
5.3	Spindle	12
5.4	Multi-spindle turret head	15
6	Machining test	16
Bibliography		17