

ISO 3686-1:2000-07 (E)

Test conditions for high accuracy turret and single spindle coordinate drilling and boring machines with table of fixed height with vertical spindle - Testing of the accuracy - Part 1: Single column type machines

| Contents | | Page |
|--------------------|--|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative reference | 1 |
| 3 | Terminology and designation of axes | 2 |
| 4 | Preliminary remarks | 3 |
| 4.1 | Measuring Units | 3 |
| 4.2 | Reference to ISO 230-1 | 3 |
| 4.3 | Testing sequence | 3 |
| 4.4 | Tests to be performed | 3 |
| 4.5 | Measuring instruments | 3 |
| 4.6 | Minimum tolerance | 3 |
| 4.7 | Machining tests | 3 |
| 5 | Geometric tests | 4 |
| 5.1 | Linear axes | 4 |
| 5.2 | Table | 8 |
| 5.3 | Spindle | 12 |
| 5.4 | Multi-spindle turret head | 15 |
| 6 | Machining test | 16 |
| Bibliography | | 17 |