ISO 10791-6:2014-12 (E)

Test conditions for machining centres - Part 6: Accuracy of speeds and interpolations

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Preliminary remarks 2
4.1 Measurement units 2
4.2 Reference to ISO 230-1 and ISO 230-4 2
4.3 Testing sequence 2
4.4 Tests to be performed 2
4.5 Measuring instruments 2
4.6 Diagrams 2
4.7 Position of axes not under test 2
4.8 Software compensation 3

5 Kinematic tests 3
5.1 General 3
5.1.1 Tests described in Annexes A to C 3
5.1.2 Alternative tests in Annexes A and C 3
5.2 Spindle speeds and feed speeds 4
5.3 Linear interpolation motion 7
5.4 Circular interpolation motion 9

Annex A (normative) Kinematic tests for machines with two rotary axes in the spindle head 11

Annex B (normative) Kinematic tests for machines with two rotary axes in the workpiece side 23

Annex C (normative) Kinematic tests for machines with a swivel head and/or a rotary table 34

Annex D (informative) Precautions for test setup for Annexes A to C 44

Bibliography 50