

ISO 11090-1:2014-12 (E)

Test conditions for die sinking electro-discharge machines (die sinking EDM) - Testing of the accuracy - Part 1: Single-column machines (cross-slide table type and fixed-table type)

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Terminology and designation of axes	2
4.1	Cross-slide table type	2
4.2	Fixed table type	3
5	Preliminary remarks	4
5.1	Measurement units	4
5.2	Reference to ISO 230-1	4
5.3	Machine levelling	4
5.4	Testing sequence	4
5.5	Tests to be performed	4
5.6	Measuring instruments	5
5.7	Software compensation	5
5.8	Minimum tolerance	5
5.9	Machining test	5
5.10	Positioning tests and reference to ISO 230-2	5
6	Geometric tests	6
6.1	Linear axes of motion	6
6.2	Table	13
6.3	Head, quill and spindle	15
7	Positioning tests for numerically controlled axes	18
8	Machining test	21
Annex A (informative) Equivalent terms in Dutch, German, Italian, Swedish, Persian, and Japanese		23
Bibliography		25