ISO 11090-1:2014-12 (E)

Test conditions for die sinking electro-discharge machines (die sinking EDM) - Testing of the accuracy - Part 1: Single-column machines (cross-slide table type and fixed-table type)

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Terminology and designation of axes 2
4.1 Cross-slide table type 2
4.2 Fixed table type 3

5 Preliminary remarks 4
5.1 Measurement units 4
5.2 Reference to ISO 230-1 4
5.3 Machine levelling 4
5.4 Testing sequence 4
5.5 Tests to be performed 4
5.6 Measuring instruments 5
5.7 Software compensation 5
5.8 Minimum tolerance 5
5.9 Machining test 5
5.10 Positioning tests and reference to ISO 230-2 5

6 Geometric tests 6
6.1 Linear axes of motion 6
6.2 Table 13
6.3 Head, quill and spindle 15

7 Positioning tests for numerically controlled axes 18

8 Machining test 21

Annex A (informative) Equivalent terms in Dutch, German, Italian, Swedish, Persian, and Japanese 23

Bibliography 25