DIN ISO 18948:2026-09 (E)

Imaging materials - Photo books - Test methods for permanence and durability (ISO 18948:2025)

Contents

Page

Foreword ..... **v**

Introduction ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Image permanence tests for covers and pages **4**
4.1 General 4
4.2 Sample preparation 4
4.3 Thermal stability during long-term dark storage 5
4.3.1 General 5
4.3.2 Procedures 5
4.3.3 Reporting 5
4.4 Light stability 5
4.4.1 General 5
4.4.2 Covers 6
4.4.3 Pages 6
4.4.4 Reporting 6
4.5 Ozone stability 6
4.5.1 General 6
4.5.2 Covers 6
4.5.3 Pages 7
4.5.4 Reporting 7
4.6 Humidity stability 7
4.6.1 General 7
4.6.2 Covers and pages 7
4.6.3 Reporting 7

5 Book integrity tests **7**
5.1 General 7
5.2 Ageing conditions 8
5.3 Page pull test 8
5.3.1 General 8
5.3.2 Test procedure 9
5.3.3 Alternate test procedure 9
5.3.4 Calculation of the binding strength 9
5.4 Peeling and lamination durability 10
5.4.1 General 10
5.4.2 Resistance to delamination 10
5.4.3 Assessment of age related lamination and binding strength 10
5.4.4 Peeling resistance and lamination bond strength for protective laminate 11
5.4.5 Internal bond strength for glued single side sheets 11
5.4.6 Test sample preparation, results assessment and reporting 11
5.5 Book block attachment to the cover (heat durability) 12
5.5.1 General 12
5.5.2 Book binding strength (heat durability) 12
5.5.3 Opening and closing durability 12

6 Book blocking **13**
6.1 General 13
6.2 Test conditions 13

6.3 Test target design 14
6.4 Conditioning of test specimen 15
6.5 Test methods 15
6.5.1 General 15
6.5.2 Equipment and calibration 16
6.5.3 Test environment control 16
6.5.4 Long term storage (hot/dry) test 17
6.5.5 Long term storage (warm/humid) test 17
6.5.6 Short term transport test 17
6.6 Evaluation 17
6.6.1 General considerations 17
6.6.2 Reporting 17
6.6.3 Additional evaluations 18

7 Deformation caused by humidity 18
7.1 Page deformation of a photo book (waviness) 18
7.1.1 General 18
7.1.2 Procedure 18
7.1.3 Reporting 19
7.2 Cover deformation of a photo book (warp) 20
7.2.1 General 20
7.2.2 Procedure 20
7.2.3 Reporting 21

Annex A (informative) **Guidelines for data interpretation 22**

Annex B (informative) **Abrasion 24**

Annex C (informative) **Extreme photo book tests 26**

Annex D (informative) **Sandwich thermal test method 29**

Annex E (normative) **Lamination and delamination testing procedures 31**

Bibliography 34