

DIN EN 17736:2023-02 (E)

Entertainment technology - Specifications for design and manufacture of aluminium stage decks and frames

Contents		Page
European foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	6
4	List of significant hazards	7
5	Engineering	9
5.1	General	9
5.2	Design	9
5.3	Analysis	9
5.3.1	General	9
5.3.2	Load assumptions	9
5.4	Engineering documentation	10
6	Manufacture	10
6.1	General	10
6.2	Materials	10
6.2.1	General	10
6.2.2	Fire behaviour	10
6.2.3	Surface condition	11
6.3	Welding	11
6.4	Inspection	11
6.5	Identification	11
6.6	Manufacturing documentation	11
7	Additional design requirements for stairs, ramps and guardrails	11
7.1	Stairs	11
7.2	Ramps	12
7.3	Guardrails	12
7.3.1	General	12
7.3.2	Guardrails for stages	12
7.3.3	Guardrails for areas with public access	13
7.4	Alignment of stage decks	13
8	Ancillary items	13
9	Test requirements and procedures	13
9.1	General	13
9.2	Preparation of the test	14
9.3	Vertical test loads	14
9.3.1	Uniformly distributed load (UDL)	14
9.3.2	Point load	14
9.4	Horizontal test load	14
9.5	Verification of test results	14
9.6	Documentation of test results	14

10	User documentation and technical data sheet	15
10.1	User documentation	15
10.2	Technical data sheet	15
Annex A (informative) Technical data sheet example		16
Annex B (informative) Example of test setups for testing aluminium stage decks and frames		18
B.1	General	18
B.2	Application of test loads	18
Annex C (informative) Test report examples		20
C.1	Example of test report for stage decks or frames	20
C.2	Example of test report for guardrails	21
Annex D (informative) Inspection report example		23
Bibliography		24