

ISO 18760:2026-02 (E)

Ships and marine technology - High-manganese austenitic steel - Longitudinally welded high-manganese austenitic steel pipes for cryogenic temperature

Contents

Page

Foreword.....	iv
Introduction.....	v
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	2
4 Symbols and abbreviated terms.....	3
4.1 Symbols.....	3
4.2 Abbreviated terms.....	3
5 Health, safety and quality requirements.....	3
5.1 Health and safety requirements.....	3
5.2 Quality requirements.....	4
6 Manufacturing process.....	5
6.1 Steelmaking process.....	5
6.2 Rolled product.....	5
7 Welding requirements.....	5
7.1 General requirements.....	5
7.2 Welding processes.....	6
7.3 Preparation for welding.....	6
7.4 Welder and welding operator performance qualification.....	6
7.5 Welding consumables.....	7
8 Welding procedure qualification.....	7
9 Metallurgical properties.....	8
9.1 Chemical composition.....	8
9.2 Mechanical properties.....	8
9.2.1 Preparation of test specimens and extend of testing.....	8
9.2.2 Tensile testing.....	9
9.2.3 Impact test.....	10
9.2.4 Bend testing or flattening test.....	11
9.2.5 Retesting.....	11
10 Dimensions, mass and tolerances.....	12
10.1 Diameters, wall thickness and masses.....	12
10.2 Tolerances on lengths.....	12
11 Inspection.....	12
11.1 Visual inspection.....	12
11.2 Hydrostatic test.....	13
11.3 Non-destructive testing.....	13
11.4 Preparation of ends.....	13
12 Marking.....	14
13 Documentation.....	14
Bibliography.....	15