ISO 16123:2025-03 (E)

Ships and marine technology - Marine cranes - Slewing bearings

Contents

Page

Foreword ..... **iv**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **2**

4 Classification and designation **2**
4.1 Composition and structure 2
4.2 Designation 3

5 Technical requirements **4**
5.1 Load ratings 4
5.2 Rolling element 4
5.3 Bearing rings 5
5.4 Cage/separator 6
5.5 Sealing ring 6
5.6 Oil cup 6
5.7 Gears of the bearing ring 6
5.8 Residual magnetism limit of the bearing 7
5.9 Accuracy of the slewing bearing 8
5.10 Lubrication 10
5.11 Other requirements 10

6 Inspection requirements **10**
6.1 Inspection items 10

7 Inspection method **11**
7.1 Materials 11
7.2 Hardness 11
7.3 Surface cracks of raceway 11
7.4 Ultrasonic testing of bearing rings 11
7.5 Impact energy of bearing ring material 11
7.6 Effective depth of hardening of raceway quenching, D_S 11
7.7 Width of soft zone of raceway quenching 11
7.8 Appearance quality 11
7.9 Dimensional tolerance 11
7.10 Rotation accuracy 12
7.11 Gear accuracy 12
7.12 Clearance 13
7.13 Rotation 13

8 Marking, packaging, transportation and storage **13**
8.1 Marking 13
8.2 Packaging 13
8.3 Transportation and storage 13

9 Installation and maintenance **14**

Annex A (informative) **Installation and maintenance of slewing bearing** **15**

Bibliography **17**