

ISO 24316:2022-07 (E)

Ships and marine technology - Design and test requirements for steel doors using electrical trace heating

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Design	2
4.1	Opening direction	2
4.2	Structure	2
4.2.1	Types of heated steel doors	2
4.2.2	Sealing rubber stripe	4
4.3	Performance	5
4.3.1	Weather-tightness	5
4.3.2	Anti-icing	5
5	Materials	5
5.1	Steel door	5
5.2	Trace heater cable	6
6	Quality of manufacture	6
6.1	Appearance	6
6.2	Anti-rust and surface treatment	6
6.3	Installation of trace heater cable	6
7	Test	7
7.1	Weather-tight test	7
7.1.1	Indentation test	7
7.1.2	Flushing test	7
7.2	Anti-icing test	7
7.2.1	Test purpose	7
7.2.2	Test device	7
7.2.3	Test condition	7
7.2.4	Test procedure	8
7.2.5	Pass/fail criteria	9
8	Designation	9
Annex A (informative) Nominal dimension and installation position of heated steel door		10
Annex B (informative) Type selection for trace heater cable and layout of trace heating device		11
Bibliography		13