ISO 24319:2022-06 (E)

Ships and marine technology - Design and test requirements for small steel hatches using electrical trace heating

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Design 2
4.1 Structure 2
4.1.1 Types of heated small steel hatches 2
4.1.2 Sealing rubber stripe 6
4.1.3 Other 6
4.2 Performance 6
4.2.1 Weather-tightness 6
4.2.2 Anti-icing 6

5 Materials 6
5.1 Hatch cover 6
5.2 Trace heater cable 7

6 Quality of manufacture 8
6.1 Appearance 8
6.2 Anti-rust and surface treatment 8
6.3 Installation of trace heater cable 8

7 Test 8
7.1 Weather tight test 8
7.1.1 Flushing test 8
7.2 Anti-icing test 8
7.2.1 Test purpose 8
7.2.2 Test device 8
7.2.3 Test condition 9
7.2.4 Test procedure 10
7.2.5 Pass/fail criteria 10

8 Designation 10

Annex A (informative) Nominal dimension, closing device and hinge position arrangement of heated small steel hatches 12

Annex B (informative) Type selection for trace heater cable and layout of trace heating device 14

Bibliography 16