ISO 11336-2:2020 (E)

Large yachts — Strength, weathertightness and watertightness of glazed openings — Part 2: Glazed opening integrated into adjacent structure (elastically bonded to bulkhead or shell) design criteria, structural support, installation and testing

Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

4 Symbols

5 Bonding materials

- 5.1 General
- 5.2 Physical characteristics
- 5.2.1 Flexural modulus
- 5.2.2 Elongation
- 5.2.3 Shear modulus
- 5.2.4 Tensile strength
- 5.2.5 Shore hardness
- 5.2.6 Environmental resistance
- 5.2.7 Long term properties
- 5.2.8 Preparation of bonding surfaces
- 5.2.9 Glazing material
- 5.3 Minimum material properties

6 Bonding arrangement

- 6.1 Glazing
- 6.2 General
- 6.3 Sloped and overhead glazed openings — Bonding in tension
- 6.4 Insulated glazed units (IGUs)
- 6.5 Bonding limitations

7 Bonded joint design

- 7.1 General
- 7.1.1 Overview
- 7.1.2 LC1 — Static permanent load only applicable to unsupported system
- 7.1.3 LC2 — Dynamic load
- 7.1.4 LC3 — Fatigue load
- 7.1.5 LC4 — Dynamic load (accounting for accidental internal loads)
- 7.1.6 Bondline parameters limitations
- 7.2 Design loads
- 7.3 Design parameters

8 Bonding installation

- 8.1 Bonding application guidelines
- 8.2 Bonding installation procedures

9 Qualification of bonding personnel

10 Survey of bonding

11 Testing

11.1 Testing of materials
11.2 Proof testing of bonded joint

Annex A (informative) Worked example for bondline calculation

A.1 Material characteristics
A.2 Worked example
A.3 Graphs

Annex B (informative) Calculation method for bondline parameters with superimposed additional mechanical deflection and different design temperatures of glazing and substrate

B.1 Bonding thickness, d
B.2 Sealing gap, Cgap
B.3 Additional geometrical constraints to bondline geometry

Annex C (informative) Example bonding procedures

Annex D (informative) Special application glazing — Guidance

D.1 Underwater glazing
D.2 Pool glazing
D.3 Polar operations

Page count: 36