

DIN EN ISO 12216:2023-02 (E)

Small craft - Windows, portlights, hatches, deadlights and doors - Strength and watertightness requirements (ISO 12216:2020 + Amd 1:2022) (includes Amendment :2022)

| Contents | Page |
|---|-------------|
| European foreword..... | 4 |
| Ⓐ European foreword to Amendment A1 Ⓐ 5 | 5 |
| Ⓐ Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2013/53/EU aimed to be covered Ⓐ 6 | 6 |
| Foreword | 7 |
| Ⓐ Foreword to Amendment 1 Ⓐ..... | 9 |
| 1 Scope..... | 10 |
| 2 Normative references..... | 10 |
| 3 Terms and definitions | 10 |
| 3.1 General definitions of openings and their coverings | 11 |
| 3.2 Devices covering an opening..... | 11 |
| 3.3 Plate of an appliance..... | 11 |
| 3.4 Specific appliances..... | 12 |
| 3.5 Areas definition | 13 |
| 3.6 Plate end-connections | 15 |
| 3.7 Types of glass..... | 15 |
| 3.8 Watertightness..... | 15 |
| 3.9 Other general definitions | 16 |
| 4 General requirements | 18 |
| 4.1 Requirements of other International Standards | 18 |
| 4.2 Strength of appliances..... | 18 |
| 4.3 Watertightness of appliances | 18 |
| 4.3.1 Minimum degree of watertightness | 18 |
| 4.3.2 Additional requirements for appliances related to watertightness..... | 18 |
| 5 Plate materials | 19 |
| 5.1 General..... | 19 |
| 5.2 Acrylic sheet materials..... | 19 |
| 5.3 Glass..... | 19 |
| 5.3.1 Restrictions of usage | 19 |
| 6 Specific requirements of appliances | 19 |
| 6.1 Plate end connection and location..... | 19 |
| 6.1.1 Simply supported plates..... | 19 |
| 6.1.2 Semi-fixed plates | 20 |
| 6.2 Fastening requirements | 20 |
| 6.2.1 Fastening of plates and frames..... | 20 |
| 6.2.2 Fastening of semi-fixed plates | 21 |
| 6.2.3 Fastening of glued plates..... | 21 |
| 6.2.4 Stiffeners and attachments..... | 21 |
| 6.3 Special requirements..... | 21 |
| 6.3.1 Appliances fitted in area I | 21 |
| 6.3.2 Appliances fitted in area IIa | 23 |
| 6.3.3 Flush deck companionway opening sill heights..... | 24 |
| 6.3.4 Sliding appliances | 25 |

| | | |
|--------------|---|----|
| 6.3.5 | Washboards | 26 |
| 6.3.6 | Securing system | 26 |
| 6.3.7 | Deadlights | 26 |
| 6.3.8 | Multihull escape hatches | 26 |
| 6.3.9 | Prefabricated appliances | 27 |
| 6.3.10 | Appliance systems (composite appliances)..... | 27 |
| 7 | Strength assessment..... | 27 |
| 7.1 | Assessment methods for appliances strength..... | 27 |
| 7.2 | Monolithic plates — Direct calculation methods..... | 27 |
| 7.2.1 | Monolithic semi-fixed plates — Direct calculation method..... | 27 |
| 7.2.2 | Selection of monolithic plate thickness..... | 28 |
| 7.2.3 | Plate aspect-ratio coefficients, k_r and k_f | 29 |
| 7.2.4 | Design pressure..... | 30 |
| 7.2.5 | Pressure reduction factor..... | 30 |
| 7.2.6 | Curvature coefficient..... | 30 |
| 7.2.7 | Flexural strength and modulus of elasticity | 31 |
| 7.2.8 | Safety factor and minimum plate thickness..... | 31 |
| 7.2.9 | Monolithic simply supported on 2 sides — Direct calculation | 32 |
| 7.2.10 | Monolithic simply supported on 3 sides — Direct calculation | 32 |
| 7.3 | Laminated glass — Direct calculation..... | 33 |
| 7.4 | Advanced calculation method..... | 34 |
| 7.5 | Pressure test assessment method | 34 |
| Annex A | (informative) Location areas of appliances above W_{LREF} | 35 |
| Annex B | (informative) Types of plate edge connection | 37 |
| Annex C | (normative) Unsupported plate dimensions..... | 39 |
| Annex D | (normative) Test methods..... | 41 |
| D.1 | General | 41 |
| D.2 | Pressure and watertightness tests | 41 |
| D.2.1 | Pressure test for watertight appliances (watertightness degree 2) | 41 |
| D.2.2 | Watertightness tests..... | 42 |
| D.3 | Test or calculation for mechanical links | 44 |
| D.4 | Gluing tests..... | 45 |
| D.4.1 | General | 45 |
| D.4.2 | Inside pressure test | 45 |
| D.4.3 | Separation test..... | 46 |
| Annex E | (normative) High-impact-resistance glass | 48 |
| Annex F | (informative) Precalculated tables | 49 |
| F.1 | Mechanical properties of typical materials | 49 |
| F.2 | Use of pre-calculated tables..... | 49 |
| Bibliography | | 79 |