DIN EN 1502:2020-05 (E)

Inland navigation vessels - Bording stairs

Contents

Page

European foreword 3

1 Scope 4

2 Normative references 4

3 Terms and definitions 4

4 Safety requirements 5
4.1 Dimensions 5
4.2 Parts 5
4.2.1 General 5
4.2.2 Strings 5
4.2.3 Steps 5
4.2.4 Handrails and beam 5
4.2.5 Spacer 5
4.3 Assembly 7
4.4 Strength 8

5 Construction 8
5.1 Welded construktion 8
5.2 Buoyancy 8
5.3 Safe tread 8
5.4 Edges 8
5.5 Mass 8
5.6 Materials 8

6 Testing 8
6.1 General 8
6.2 Test of materials 8
6.3 Strength test 9
6.4 Buoyancy test 9

7 Designation 9

8 Marking 9

Bibliography 10