

### Contents

|       |  |
|-------|--|
|       | Foreword                                       |
| 1     | Scope  |
| 2     | Normative references                           |
| 3     | Terms and definitions                          |
| 4     | General design requirements                    |
| 4.1   | Piping   |
| 4.2   | Rotating parts                                 |
| 4.3   | Insulation and cooling                         |
| 4.4   | Corrosion                                      |
| 4.5   | Liquid waste incineration                      |
| 4.6   | Combustion chamber                             |
| 4.7   | Combustion pressure                            |
| 4.8   | Charging solid waste                           |
| 4.9   | Feeding system                                 |
| 4.10  | Ash removal                                    |
| 4.11  | Observation port                               |
| 4.12  | Design temperature values                      |
| 4.13  | Pre-purging and post-purging                   |
| 4.14  | Mass fraction of oxygen in the discharge gases |
| 4.15  | Warning plate(s)                               |
| 4.16  | Instruction plate(s)                           |
| 4.17  | Flue gas cooling                               |
| 5     | Electrical requirements                        |
| 5.1   | General requirements                           |
| 5.2   | Disconnects                                    |
| 5.3   | Live parts                                     |
| 5.4   | Failure design                                 |
| 5.5   | Control-circuit connections                    |
| 5.6   | Component voltage ratings                      |
| 5.7   | Weather endurance                              |
| 5.8   | Control device testing and acceptance          |
| 5.9   | Control-circuit design                         |
| 5.10  | Overcurrent protection                         |
| 5.11  | Motors   |
| 5.12  | Ignition systems                               |
| 5.13  | Wiring   |
| 5.14  | Bonding  |
| 6     | Materials                                      |
| 7     | Operating controls                             |
| 7.1   | Disconnect switch                              |
| 7.2   | Emergency stop switch                          |
| 7.3   | Control equipment failures                     |
| 7.3.1 | General provisions                             |
| 7.3.2 | Safety thermostat                              |
| 7.3.3 | Flame failure/low oil pressure                 |
| 7.3.4 | Loss of power condition                        |
| 7.4   | Fuel-control valves                            |
| 7.5   | Alarms and indicators                          |

- 7.6 Fire box cooling
- 8 Other requirements
  - 8.1 Instruction and maintenance manual
  - 8.2 Operation while inclined
  - 8.3 Energy source
  - 8.4 Drip trays

- 9 Testing
  - 9.1 Prototype testing
  - 9.2 Factory testing
  - 9.3 Installation tests
    - 9.3.1 Flame safeguard system
    - 9.3.2 Limit controls
    - 9.3.3 Combustion controls
    - 9.3.4 Programming controls
    - 9.3.5 Fuel control valves
    - 9.3.6 Low voltage controls
    - 9.3.7 Switches

10 Certification

11 Marking

12 Quality assurance

**Annex A (normative) Emission requirements for shipboard incinerators with capacities of up to 4 000 kW on ships subject to MARPOL**

- A.1 Type approval
- A.2 Test measurements
- A.3 Duration of the test operation
- A.4 Fuel/waste specification for the type approval test
- A.5 Acceptance criteria for type-approval testing
- A.6 Fuel-related emissions
  - A.6.1 Oxides of sulphur
  - A.6.2 Principal organic hazardous constituents
  - A.6.3 On board operation/emission controls
- A.7 Passenger/cruise ships with incinerator installations having a total capacity of more than 1 500 kW
  - A.7.1 Typical conditions
  - A.7.2 Flue gas scrubbing
  - A.7.3 Oxides of nitrogen

**Annex B (normative) Location requirements for incinerators**

- B.1 Application of International Maritime Organization (IMO) documents
- B.2 Passenger ships
- B.3 All other ships, including ships not carrying more than 36 passengers
- B.4 Location on the open deck
- B.5 Underdeck fire-fighting equipment
- B.6 Open deck firefighting equipment
- B.7 Hot surfaces
- B.8 Garbage chutes

**Annex C (informative) Incinerators integrated with heat recovery units**

- C.1 Flue gas system
- C.2 Alarms
- C.3 Cleaning and inspection

**Annex D (normative) Flue gas temperature**