DIN 22258-1:2012-05 (E)

Chain connectors - Part 1: Flat type connectors

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Terms, definitions and symbols 5

4 Dimensions, designation 6

5 Requirements 9
5.1 Material 9
5.2 Manufacture 9
5.3 Heat treatment 9
5.4 Hardness 9
5.5 Dimensions 9
5.6 Mechanical properties 9
5.7 Surface condition 10

6 Tests 10
6.1 General 10
6.2 Lot size 10
6.3 Sampling 10
6.4 Dimension test 11
6.5 Hardness test 11
6.6 Tensile test 11
6.7 Surface test 11

7 Additional tests 12
7.1 Pendulum impact test 12
7.2 Fatigue test 12

8 Evaluation 12

9 Information for use 12
9.1 Marking 12
9.2 Test certificate 12

Annex A (informative) Inspection certificate 13

Annex B (informative) Bases for calculation 14

B.1 Table 1 -- Dimensions 14
B.2 Table 2 -- Nominal size-dependent mechanical properties 14
B.3 Table 3 -- Fatigue test; lower force, upper force 15

Bibliography 16