DIN EN 818-1:2008-12 (E)

Short link chain for lifting purposes - Safety - Part 1: General conditions of acceptance (includes Amendment A1:2008)

Contents

Page

Foreword 4

Introduction 5

1 Scope 7

2 Normative references 7

3 !Terms and definitions" 7

4 Hazards 9

5 Safety requirements 10
5.1 Dimensions 10
5.2 Material, manufacture and heat treatment 10
5.2.1 Material 10
5.2.2 Welding and trimming 10
5.2.3 Heat treatment 10
5.2.4 Surface finish 10
5.2.5 Links inserted in the course of manufacture 10
5.3 Mechanical properties 11
5.3.1 Manufacturing proof force (MPF) 11
5.3.2 Breaking force (BF) and total ultimate elongation (A) 11
5.3.3 Bend deflection 11

6 Verification of safety requirements 13
6.1 !!!!Qualification of personnel 13
6.2 Material diameter 13
6.3 Condition of chain tested 13
6.4 Selection of samples 13
6.5 Static tensile test 14
6.5.1 Testing machine 14
6.5.2 Tensile test samples 14
6.5.3 Procedure 14
6.5.4 Total ultimate elongation (A) 14
6.6 Bend test 14
6.6.1 Test equipment 14
6.6.2 Procedure 15
6.7 Acceptance criteria 15
6.8 Re-tests 15

7 Marking 15
7.1 Grade marking 15
7.2 Manufacturer's marking 15
7.3 Additional marking 15

8 Manufacturer's certificate 16

9 !Information" for use 16

Annex A (normative) Requirements for the static tensile test machine 17

Annex B (normative) Requirements for the bend test equipment 19

Annex C (informative) Proposed contractual clauses 20

C.1 General 20
C.2 Inspection 20
C.3 Inspection marking 20
C.4 Steel makers cast analysis 20

Annex ZA (informative) !Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC 21

Annex ZB (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC 22

!Bibliography 23