ISO 3951-5:2006-03 (E)

Sampling procedures fo r inspection by variables - Part 5: Sequential sampling plans indexed by acceptance quality limit (AQL) for inspection by variables (known standard deviation)

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 2

3 Terms and definitions 2

4 Symbols 6

5 Acceptance quality limit (AQL) 7

6 Switching rules for normal, tightened and reduced inspection 7

7 Planning 9

8 Choice between variables and attributes 9

9 Choice of inspection level and AQL 9

10 Preliminary operations 10

11 Sampling plans 10

12 Further information 21

13 Examples 22

14 Tables 24

Annex A (normative) Sampling plans for normal, tightened and reduced inspection 25

Annex B (normative) Critical values for maximum standard deviation 29

Annex C (informative) Statistical characteristics 32

Bibliography 36