ISO 7870-9:2020 (E)

Control charts — Part 9: Control charts for stationary processes

Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions, and abbreviated terms and symbols

3.1 Terms and definitions
3.2 Abbreviated terms and symbols
3.2.1 Abbreviated terms
3.2.2 Symbols

4 Control charts for autocorrelated processes for monitoring process mean

4.1 General
4.2 Residual charts
4.3 Traditional control charts with adjusted control limits
4.3.1 Modified EWMA chart
4.3.2 Modified CUSUM chart
4.4 Comparisons among charts for autocorrelated data

5 Monitoring process variability for stationary processes

6 Other approaches to deal with process autocorrelation

Annex A (informative) Stochastic process and time series

A.1 General
A.2 Autocovariance and autocorrelation of a time series
A.3 Stationary time series and stationary time series models
A.3.1 General
A.3.2 White noise
A.3.3 First order autoregressive [AR(1)] processes
A.4 Estimation of the mean, autocovariance and autocorrelation for stationary time series
A.4.1 Estimation of μ
A.4.2 Estimation of $\gamma(\tau)$ and $\rho(\tau)$
A.5 Tests of autocorrelation of time series data

Annex B (informative) Performance of traditional control charts for autocorrelated data

Page count: 21