ISO 7870-9:2020 (E)

Control charts — Part 9: Control charts for stationary processes

Contents

		Forew	Foreword	
		Introduction		
1		Scope		
2		Normative references		
3	Terms and definitions, and abbreviated terms and symbols		and definitions, and abbreviated terms and symbols	
	3.1 3.2 3.2.1 3.2.2		Terms and definitions Abbreviated terms and symbols Abbreviated terms Symbols	
4		Control charts for autocorrelated processes for monitoring process mean		
	4.1 4.2 4.3 4.3.1 4.3.2 4.4		General Residual charts Traditional control charts with adjusted control limits Modified EWMA chart Modified CUSUM chart Comparisons among charts for autocorrelated data	
5		Monito	oring process variability for stationary processes	
6		Other approaches to deal with process autocorrelation		
Annex	A	(inforn	native) Stochastic process and time series	
	A.1 A.2 A.3 A.3. A.3. A.4 A.4. A.4.	2 3 1	General Autocovariance and autocorrelation of a time series Stationary time series and stationary time series models General White noise First order autoregressive [AR(1)] processes Estimation of the mean, autocovariance and autocorrelation for stationary time series Estimation of μ Estimation of $\gamma(\tau)$ and $\rho(\tau)$ Tests of autocorrelation of time series data	

Annex B (informative) Performance of traditional control charts for autocorrelated data

Page count: 21