

ISO 5725-4:2020-03 (E)

Accuracy (trueness and precision) of measurement methods and results - Part 4: Basic methods for the determination of the trueness of a standard measurement method

| Contents | | Page |
|------------------------------|--|-------------|
| Foreword | | iv |
| Introduction | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 2 |
| 4 | Symbols | 2 |
| 5 | Determination of the bias of a standard measurement method by an interlaboratory experiment | 3 |
| 5.1 | Experimental design considerations | 3 |
| 5.1.1 | Objective | 3 |
| 5.1.2 | Layout of the experiment | 4 |
| 5.2 | The statistical model | 4 |
| 5.3 | Required number of laboratories and measurements | 4 |
| 5.4 | Requirements of the accepted reference value | 6 |
| 5.4.1 | Approaches to assigning the accepted reference value | 6 |
| 5.4.2 | Materials used in the experiment | 6 |
| 5.4.3 | Requirements of measurement uncertainty of the accepted reference value | 7 |
| 5.5 | Carrying out the experiment | 8 |
| 5.5.1 | Evaluation of precision | 8 |
| 5.5.2 | Check of precision | 8 |
| 5.5.3 | Estimation of the bias of the standard measurement method | 10 |
| 5.5.4 | Example | 10 |
| 6 | Determination of the laboratory bias of one laboratory using a standard measurement method | 10 |
| 6.1 | Experimental design considerations | 10 |
| 6.1.1 | Objective | 10 |
| 6.1.2 | Layout of the experiment | 10 |
| 6.2 | The statistical model | 11 |
| 6.3 | Number of measurement results | 11 |
| 6.4 | Requirements of the accepted reference values | 12 |
| 6.5 | Carrying out the experiment | 12 |
| 6.5.1 | Check of the within-laboratory standard deviation | 12 |
| 6.5.2 | Estimation of the laboratory bias | 13 |
| 7 | Report to the panel and decisions to be taken by the panel | 14 |
| 7.2 | Report by the statistical expert | 14 |
| 7.3 | Decisions by the panel | 14 |
| Annex A (informative) | Derivation of formulae | 15 |
| Annex B (informative) | Example of an accuracy experiment | 18 |
| Bibliography | | 26 |