

ISO 7870-7:2020-02 (E)

Control charts - Part 7: Multivariate control charts

Contents		Page
Foreword	iv
Introduction	v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Abbreviated terms and symbols	2
4.1	Abbreviated terms	2
4.2	Symbols	2
5	Purpose and classification of multivariate control charts	4
5.1	Purpose and applying conditions for multivariate control charts	4
5.2	Classification of multivariate control charts	5
6	Multivariate control charts with unweighted averages for mean shift	6
6.1	General	6
6.2	Control charts for the process mean ($n > 1$)	7
6.2.1	χ^2 control chart when pre-specified parameter values are known	7
6.2.2	T^2 control chart when pre-specified parameter values are unknown	8
6.3	Control charts for the process mean ($n = 1$)	8
6.3.1	χ^2 control chart when pre-specified parameter values are known	8
6.3.2	T^2 control chart when pre-specified parameter values are unknown	9
6.4	Summary and selection of multivariate control charts with unweighted averages for mean shifts	9
6.5	Test for assignable causes	10
7	Multivariate control charts with weighted averages for mean shifts	11
8	Control charts for the process dispersion	12
9	Interpretation of an out-of-control signal	13
Annex A (informative)	Example of multivariate statistical process control	14
Annex B (informative)	Example of MEWMA control chart	17
Annex C (informative)	Estimation of μ and Σ	23
Bibliography	25