

ISO 7870-3:2012-03 (E)

Control charts - Part 3: Acceptance control charts

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Symbols and abbreviated terms	2
4.1	Symbols	2
4.2	Abbreviated terms	3
5	Description of acceptance control chart practice	3
6	Acceptance control of a process	5
6.1	Plotting the chart	5
6.2	Interpreting the chart	5
7	Specifications	5
8	Calculation procedures	6
8.1	Selection of pairs of elements	6
8.2	Frequency of sampling	8
9	Examples	9
9.1	Example 1	9
9.2	Example 2	10
10	Factors for acceptance control limits	11
11	Modified acceptance control charts	12
Annex A (normative)	Nomographs for acceptance control chart design	14
Bibliography		20