

DIN EN ISO 20344:2024-06 (E)

Personal protective equipment - Test methods for footwear (ISO 20344:2021 + Amd 1:2024) (includes Amendment :2024)

| Contents | | Page |
|--|--|-------------|
| European foreword | | 7 |
| [A ₁] European foreword to Amendment [A ₁] | | 8 |
| Foreword | | 9 |
| [A ₁] Foreword to Amendment [A ₁] | | 11 |
| 1 | Scope | 12 |
| 2 | Normative references | 12 |
| 3 | Terms and definitions | 13 |
| 4 | General testing parameters | 13 |
| 4.1 | Sampling | 13 |
| 4.2 | Conditioning before and during the test | 14 |
| 4.3 | Prerequisites on the testing procedure | 14 |
| 4.4 | Test report | 14 |
| 5 | Test methods for whole footwear | 17 |
| 5.1 | Specific ergonomic features | 17 |
| 5.1.1 | Sampling and conditioning | 17 |
| 5.1.2 | Test method | 18 |
| 5.1.3 | Test report | 18 |
| 5.2 | Determination of upper/outsole and sole interlayer bond strength | 19 |
| 5.2.1 | Principle | 19 |
| 5.2.2 | Test equipment | 19 |
| 5.2.3 | Sampling and conditioning | 19 |
| 5.2.4 | Test method | 19 |
| 5.2.5 | Test report | 23 |
| 5.3 | Determination of dimensions of toecap | 23 |
| 5.3.1 | Sampling and conditioning | 23 |
| 5.3.2 | Test method | 23 |
| 5.3.3 | Test report | 23 |
| 5.4 | Determination of impact resistance | 23 |
| 5.4.1 | Test equipment | 23 |
| 5.4.2 | Sampling and conditioning | 27 |
| 5.4.3 | Test methods | 27 |
| 5.4.4 | Test report | 29 |
| 5.5 | Determination of compression resistance | 29 |
| 5.5.1 | Test equipment | 29 |
| 5.5.2 | Sampling and conditioning | 29 |
| 5.5.3 | Test method | 29 |
| 5.5.4 | Test report | 30 |
| 5.6 | Behaviour of toecaps (thermal and chemical) | 31 |
| 5.6.1 | Sampling and conditioning | 31 |
| 5.6.2 | Behaviour of toecaps (thermal and chemical) | 31 |
| 5.7 | Determination of leak proofness | 32 |
| 5.7.1 | Test equipment | 32 |
| 5.7.2 | Sampling and conditioning | 32 |
| 5.7.3 | Test method | 32 |
| 5.7.4 | Test report | 32 |
| 5.8 | Dimensions of perforation resistant inserts | 32 |
| 5.8.1 | Sampling and conditioning | 32 |
| 5.8.2 | Test method | 33 |
| 5.8.3 | Test report | 33 |
| 5.9 | Determination of the perforation resistance of footwear with a metallic perforation resistant insert | 34 |
| 5.9.1 | Test equipment | 34 |

| | | |
|--------|---|----|
| 5.9.2 | Sampling and conditioning..... | 34 |
| 5.9.3 | Test method | 35 |
| 5.9.4 | Test report..... | 35 |
| 5.10 | Determination of the perforation resistance of footwear with a non-metallic perforation resistant insert..... | 35 |
| 5.10.1 | General..... | 35 |
| 5.10.2 | Test equipment..... | 35 |
| 5.10.3 | Sampling and conditioning..... | 35 |
| 5.10.4 | Test method | 36 |
| 5.10.5 | Test report..... | 38 |
| 5.11 | Behaviour of perforation resistant inserts (thermal and chemical)..... | 39 |
| 5.11.1 | Sampling and conditioning..... | 39 |
| 5.11.2 | Behaviour of perforation resistant inserts (thermal and chemical)..... | 40 |
| 5.11.3 | Test report..... | 40 |
| 5.12 | Determination of the flex resistance of perforation-resistant inserts..... | 40 |
| 5.12.1 | Sampling and conditioning..... | 40 |
| 5.12.2 | Test method | 40 |
| 5.12.3 | Test report..... | 40 |
| 5.13 | Determination of electrical resistance | 41 |
| 5.13.1 | Principle..... | 41 |
| 5.13.2 | Test equipment..... | 41 |
| 5.13.3 | Sampling and conditioning..... | 41 |
| 5.13.4 | Test method | 42 |
| 5.13.5 | Test report..... | 42 |
| 5.14 | Determination of footwear slip resistance | 42 |
| 5.14.1 | Sampling and conditioning..... | 42 |
| 5.14.2 | Test method | 42 |
| 5.14.3 | Test report..... | 43 |
| 5.15 | Determination of insulation against heat..... | 43 |
| 5.15.1 | Test equipment..... | 43 |
| 5.15.2 | Sampling and conditioning..... | 44 |
| 5.15.3 | Test method | 44 |
| 5.15.4 | Test report..... | 44 |
| 5.16 | Determination of insulation against cold | 45 |
| 5.16.1 | Test equipment..... | 45 |
| 5.16.2 | Sampling and conditioning..... | 45 |
| 5.16.3 | Test method | 46 |
| 5.16.4 | Test report..... | 47 |
| 5.17 | Determination of energy absorption of the seat region | 47 |
| 5.17.1 | Test equipment..... | 47 |
| 5.17.2 | Sampling and conditioning..... | 49 |
| 5.17.3 | Test method | 49 |
| 5.17.4 | Test report..... | 49 |
| 5.18 | Determination of resistance to water for whole footwear: trough test..... | 49 |
| 5.18.1 | Principle..... | 49 |
| 5.18.2 | Test equipment..... | 49 |
| 5.18.3 | Sampling and conditioning..... | 50 |
| 5.18.4 | Test method | 50 |
| 5.18.5 | Test report..... | 51 |
| 5.19 | Determination of resistance to water for whole footwear: dynamic test..... | 51 |
| 5.19.1 | Principle..... | 51 |
| 5.19.2 | Test equipment..... | 51 |
| 5.19.3 | Sampling and conditioning..... | 51 |
| 5.19.4 | Test method | 51 |
| 5.19.5 | Test report..... | 53 |
| 5.20 | Determination of impact resistance of a metatarsal protection | 53 |
| 5.20.1 | Test equipment..... | 53 |

| | | |
|----------|---|-----------|
| 5.20.2 | Sampling and conditioning..... | 56 |
| 5.20.3 | Test method..... | 57 |
| 5.20.4 | Test report..... | 58 |
| 5.21 | Determination of the dimension of the ankle protection..... | 58 |
| 5.21.1 | Sampling and conditioning..... | 58 |
| 5.21.2 | Test method..... | 58 |
| 5.21.3 | Test report..... | 59 |
| 5.22 | Determination of the shock absorption capacity of ankle protection materials incorporated into the upper..... | 59 |
| 5.22.1 | Principle..... | 59 |
| 5.22.2 | Test equipment..... | 60 |
| 5.22.3 | Sampling and conditioning..... | 61 |
| 5.22.4 | Test method..... | 61 |
| 5.22.5 | Test report..... | 61 |
| 5.23 | Determination of cutting resistance..... | 62 |
| 5.23.1 | Sampling and conditioning..... | 62 |
| 5.23.2 | Dimension of the cut resistant protective area..... | 62 |
| 5.23.3 | Test method..... | 63 |
| 5.23.4 | Test report..... | 63 |
| 5.24 | Scuff caps..... | 63 |
| 5.24.1 | Sampling and conditioning..... | 63 |
| 5.24.2 | Test method for the abrasion resistance of the scuff caps..... | 63 |
| 5.24.3 | Test report..... | 63 |
| 5.25 | Determination of seam strength..... | 64 |
| 5.25.1 | Sampling and conditioning..... | 64 |
| 5.25.2 | Test method..... | 64 |
| 5.25.3 | Test report..... | 64 |
| 6 | Test methods for upper, lining and tongue..... | 64 |
| 6.1 | Determination of thickness of upper..... | 64 |
| 6.1.1 | Sampling and conditioning..... | 64 |
| 6.1.2 | Test method..... | 64 |
| 6.1.3 | Test report..... | 64 |
| 6.2 | Measurement of the height of the upper..... | 64 |
| 6.2.1 | Sampling and conditioning..... | 64 |
| 6.2.2 | Test method for the complete upper..... | 65 |
| 6.2.3 | Test method for the determination of the area for non-water vapour permeable materials..... | 65 |
| 6.3 | Determination of tear strength of the upper, lining and/or tongue..... | 67 |
| 6.3.1 | Sampling and conditioning..... | 67 |
| 6.3.2 | Test method..... | 67 |
| 6.3.3 | Test report..... | 68 |
| 6.4 | Determination of the tensile properties of the upper material..... | 68 |
| 6.4.1 | Sampling and conditioning..... | 68 |
| 6.4.2 | Test method..... | 68 |
| 6.4.3 | Test report..... | 69 |
| 6.5 | Determination of upper flexing resistance..... | 69 |
| 6.5.1 | Sampling and conditioning..... | 69 |
| 6.5.2 | Test method..... | 69 |
| 6.5.3 | Test report..... | 72 |
| 6.6 | Determination of water vapour permeability (WVP)..... | 72 |
| 6.6.1 | Principle..... | 72 |
| 6.6.2 | Sampling and conditioning..... | 72 |
| 6.6.3 | Pre-treatment test method..... | 72 |
| 6.6.4 | WVP measurement..... | 72 |
| 6.6.5 | Test report..... | 72 |
| 6.7 | Determination of water vapour absorption (WVA)..... | 73 |
| 6.7.1 | Principle..... | 73 |
| 6.7.2 | Test equipment..... | 73 |

| | | | |
|----------|--------|---|-----------|
| | 6.7.3 | Sampling and conditioning..... | 73 |
| | 6.7.4 | Test method | 73 |
| | 6.7.5 | Test report..... | 75 |
| 6.8 | | Determination of water vapour coefficient (WVC) | 75 |
| | 6.8.1 | Calculation of WVC..... | 75 |
| | 6.8.2 | Test report..... | 75 |
| 6.9 | | Determination of pH value..... | 75 |
| | 6.9.1 | Sampling and conditioning..... | 75 |
| | 6.9.2 | Test method | 76 |
| | 6.9.3 | Test report..... | 76 |
| 6.10 | | Determination of resistance to hydrolysis of upper..... | 76 |
| | 6.10.1 | Sampling and conditioning..... | 76 |
| | 6.10.2 | Test method | 76 |
| | 6.10.3 | Test report..... | 76 |
| 6.11 | | Determination of chromium VI content..... | 76 |
| | 6.11.1 | Sampling and conditioning..... | 76 |
| | 6.11.2 | Test method | 76 |
| | 6.11.3 | Test report..... | 77 |
| 6.12 | | Determination of abrasion resistance of lining and insock..... | 77 |
| | 6.12.1 | Principle..... | 77 |
| | 6.12.2 | Test equipment..... | 77 |
| | 6.12.3 | Sampling and conditioning..... | 78 |
| | 6.12.4 | Test method | 78 |
| | 6.12.5 | Test report..... | 79 |
| 6.13 | | Determination of water penetration and water absorption for upper..... | 80 |
| | 6.13.1 | Principle..... | 80 |
| | 6.13.2 | Test equipment..... | 80 |
| | 6.13.3 | Sampling and conditioning..... | 80 |
| | 6.13.4 | Test method | 80 |
| | 6.13.5 | Test report..... | 81 |
| 7 | | Test methods for insole, insock and footbed..... | 82 |
| | 7.1 | Determination of insole, insock and footbed thickness..... | 82 |
| | | 7.1.1 Sampling and conditioning..... | 82 |
| | | 7.1.2 Test method | 82 |
| | | 7.1.3 Test report..... | 82 |
| | 7.2 | Determination of water absorption and desorption of insole and/or insock..... | 82 |
| | | 7.2.1 Principle..... | 82 |
| | | 7.2.2 Test equipment..... | 82 |
| | | 7.2.3 Sampling and conditioning..... | 83 |
| | | 7.2.4 Test method | 83 |
| | | 7.2.5 Test report..... | 84 |
| | 7.3 | Determination of abrasion resistance of insole..... | 84 |
| | | 7.3.1 Principle..... | 84 |
| | | 7.3.2 Test equipment..... | 84 |
| | | 7.3.3 Sampling and conditioning..... | 85 |
| | | 7.3.4 Test method | 85 |
| | | 7.3.5 Test report..... | 86 |
| 8 | | Test methods for outsole..... | 86 |
| | 8.1 | General remarks..... | 86 |
| | 8.2 | Determination of outsole dimensions..... | 86 |
| | | 8.2.1 Sampling and conditioning..... | 86 |
| | | 8.2.2 Determination of the cleated area..... | 86 |
| | | 8.2.3 Outsole thickness and cleat height..... | 87 |
| | | 8.2.4 Determination of cleat design in the waist area..... | 89 |
| | 8.3 | Determination of tear strength of outsole..... | 90 |
| | | 8.3.1 Sampling and conditioning..... | 90 |

| | | |
|--|---|------------|
| 8.3.2 | Test method | 90 |
| 8.3.3 | Test report..... | 90 |
| 8.4 | Determination of outsole abrasion resistance..... | 90 |
| 8.4.1 | Sampling and conditioning..... | 90 |
| 8.4.2 | Test method | 90 |
| 8.4.3 | Test report..... | 90 |
| 8.5 | Determination of footwear rigidity..... | 90 |
| 8.5.1 | Principle..... | 90 |
| 8.5.2 | Test equipment..... | 91 |
| 8.5.3 | Sampling and conditioning..... | 91 |
| 8.5.4 | Test method | 91 |
| 8.5.5 | Test report..... | 93 |
| 8.6 | Determination of flexing resistance of outsole..... | 93 |
| 8.6.1 | Principle..... | 93 |
| 8.6.2 | Test equipment..... | 93 |
| 8.6.3 | Sampling and conditioning..... | 93 |
| 8.6.4 | Test method | 93 |
| 8.6.5 | Test report..... | 95 |
| 8.7 | Determination of resistance to hydrolysis of outsole..... | 95 |
| 8.7.1 | Sampling and conditioning..... | 95 |
| 8.7.2 | Test method | 95 |
| 8.7.3 | Test report..... | 95 |
| 8.8 | Determination of resistance to fuel oil..... | 95 |
| 8.8.1 | Sampling and conditioning..... | 95 |
| 8.8.2 | Test methods..... | 96 |
| 8.8.3 | Test report..... | 96 |
| 8.9 | Determination of resistance to hot contact..... | 97 |
| 8.9.1 | Test equipment..... | 97 |
| 8.9.2 | Sampling and conditioning..... | 99 |
| 8.9.3 | Test methods..... | 99 |
| 8.9.4 | Test report..... | 100 |
| Annex A (informative) Assessment of footwear by the laboratory during testing of thermal behaviour..... | | 101 |
| Annex B (informative) Footwear sizes | | 104 |
| Bibliography..... | | 105 |