DIN EN ISO 20345:2024-06 (E)

Personal protective equipment - Safety footwear (ISO 20345:2021 + Amd 1:2024) (includes Amendment :2024)

Contents

Page

European foreword ... 5

[A1] European foreword to Amendment A1 [A1] ... 6

Annex ZA (informative) Relationship between this European Standard and the essential requirements of PPE Regulation (EU) 2016/425 aimed to be covered ... 7

Foreword ... 9

[A1] Foreword to Amendment 1 [A1] ... 11

1 Scope ... 12

2 Normative references ... 12

3 Terms and definitions ... 12

4 Classification and designs ... 19

5 Basic requirements for safety footwear ... 20
5.1 General ... 20
5.2 Design ... 23
5.2.1 General ... 23
5.2.2 Height of upper ... 23
5.2.3 Heel area ... 23
5.3 Whole footwear ... 24
5.3.1 Constructional performance ... 24
5.3.2 Toe protection ... 24
5.3.3 Leak proofness ... 26
5.3.4 Specific ergonomic features ... 26
5.3.5 Slip resistance ... 26
5.3.6 Innocuousness ... 27
5.3.7 Seam strength ... 27
5.4 Upper ... 27
5.4.1 General ... 27
5.4.2 Thickness ... 28
5.4.3 Tear strength ... 29
5.4.4 Tensile properties ... 29
5.4.5 Flexing resistance ... 29
5.4.6 Water vapour permeability and coefficient ... 29
5.4.7 Resistance to hydrolysis ... 29
5.5 Lining ... 30
5.5.1 General ... 30
5.5.2 Tear strength ... 30
5.5.3 Abrasion resistance ... 30
5.5.4 [A1] Water vapour permeability (WVP) and coefficient (WVC) [A1] ... 30
5.6 Tongue ... 30
5.6.1 General ... 30
5.6.2 Tear strength ... 31
5.7 Insole, insock and footbed ... 31
5.7.1 Thickness ... 31
5.7.2 Water permeability ... 31
5.7.3 Water absorption and desorption ... 31
5.7.4 Abrasion resistance ... 31

5.8 Outsole 32
5.8.1 General 32
5.8.2 Design 32
5.8.3 Tear strength 33
5.8.4 Abrasion resistance 33
5.8.5 Flexing resistance 33
5.8.6 Resistance to hydrolysis 33
5.8.7 Interlayer bond strength 33

6 Additional requirements for safety footwear 34
6.1 General 34
6.2 Whole footwear 35
6.2.1 Perforation resistance 35
6.2.2 Electrical properties 37
6.2.3 Resistance to inimical environments 37
6.2.4 Energy absorption of seat region 37
6.2.5 Water resistance 38
6.2.6 Metatarsal protection 38
6.2.7 Ankle protection 38
6.2.8 Cut resistance 39
6.2.9 [A1] Scuff cap [A1] 39
6.2.10 Slip resistance 39
6.3 Upper — Water penetration and absorption 40
6.4 Outsole 40
6.4.1 Resistance to hot contact 40
6.4.2 Resistance to fuel oil 40
6.4.3 Ladder grip 40

7 Marking 40

8 Manufacturer's instructions and information 42
8.1 General 42
8.2 Electrical properties 42
8.2.1 [A1] General [A1] 42
8.2.2 Partially conductive footwear 43
8.2.3 Antistatic footwear 43
8.3 Insocks 44
8.4 Perforation resistance 44
8.5 Date of obsolescence 44

Annex A (normative) Customized safety footwear (safety footwear adapted to fit an individual user or a single unit to fit an in 45
A.1 General 45
A.2 Basic requirements 45
A.2.1 Type 1 – equipped with customized insocks 45
A.2.2 Type 2 – Modified safety footwear 46
A.2.3 Type 3 - Bespoke safety footwear 47
A.3 Marking 48
A.4 Manufacturer's instructions and information 48

Annex B (informative) Assessment of the footwear by the wearer 49
B.1 General 49
B.2 Criteria for the assessment of the state of footwear 49

Annex C (informative) Slip resistance **51**
C.1 Introduction **51**
C.2 Explanation of ISO 13287 and marking codes SR and Ø **51**
C.3 Further complementary testing **52**
C.3.1 General **52**
C.3.2 Additional surfaces **52**
C.4 Factors influencing footwear performance **52**
C.4.1 General **52**
C.4.2 Durability of slip resistance **53**
C.4.3 Other factors **53**
Bibliography **54**