ISO 22568-4:2021-12 (E)

Foot and leg protectors - Requirements and test methods for footwear components - Part 4: Non-metallic perforation resistant inserts

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**

4 Requirements for non-metallic perforation resistant inserts ... **2**
- 4.1 General ... 2
- 4.2 Resistance to perforation ... 2
- 4.3 Flexing resistance ... 3
- 4.4 Stability against ageing and environmental influence ... 3
- 4.5 Electrical resistance ... 3

5 Test methods for the non-metallic perforation tests ... **3**
- 5.1 Determination of perforation resistance ... 3
  - 5.1.1 Method PL: with conical nail 4,5 mm diameter ... 3
  - 5.1.2 Method PS: with conical nail 3,0 mm diameter ... 3
- 5.2 Determination of flexing resistance ... 3
  - 5.2.1 Apparatus ... 3
  - 5.2.2 Sampling ... 4
  - 5.2.3 Test procedure ... 5
  - 5.2.4 Results ... 5
  - 5.2.5 Test report ... 5
- 5.3 Test methods for the assessment non-metallic perforation resistant inserts in critical environment ... 6
  - 5.3.1 Sampling ... 6
  - 5.3.2 Effect of high temperature ... 6
  - 5.3.3 Effect of acid sweat ... 6
  - 5.3.4 Effect of alkali sweat ... 6
  - 5.3.5 Effect of fuel oil ... 6
  - 5.3.6 Results ... 6
  - 5.3.7 Test report ... 6
- 5.4 Determination of the electrical resistance ... 7
  - 5.4.1 Testing procedure ... 7
  - 5.4.2 Test report ... 7

6 Marking ... **8**

Annex A (normative) **Method PL: perforation resistance with the conical nail 4,5 mm diameter** ... **9**

Annex B (normative) **Method PS: Perforation resistance with the conical nail 3,0 mm diameter** ... **13**

Bibliography ... **18**