

ISO 16260:2025-12 (E)

Paper and board - Determination of internal bond strength

| Contents | | Page |
|---|--|-------------|
| Foreword..... | | iv |
| Introduction..... | | v |
| 1 Scope..... | | 1 |
| 2 Normative references..... | | 1 |
| 3 Terms and definitions..... | | 1 |
| 4 Principle..... | | 2 |
| 5 Apparatus and technical data..... | | 2 |
| 5.1 Apparatus..... | | 2 |
| 5.2 Technical data..... | | 5 |
| 5.2.1 Instrument/pendulum ranges..... | | 5 |
| 5.2.2 Aluminium platen/anvil..... | | 5 |
| 5.2.3 Pendulum..... | | 5 |
| 5.2.4 Adhesive tape..... | | 6 |
| 5.2.5 Test piece..... | | 7 |
| 6 Sampling..... | | 7 |
| 7 Conditioning..... | | 7 |
| 8 Preparation of test assemblies..... | | 7 |
| 8.1 Preparation of strips..... | | 7 |
| 8.2 Load of preparation station..... | | 7 |
| 8.3 Operation of preparation station..... | | 7 |
| 8.4 Separation of the test pieces..... | | 8 |
| 9 Calibration..... | | 8 |
| 10 Procedure..... | | 8 |
| 10.1 Atmospheric conditions..... | | 8 |
| 10.2 Selection of instrument range..... | | 8 |
| 10.3 Horizontal position of the pendulum..... | | 8 |
| 10.4 First test assembly..... | | 8 |
| 10.5 Release of the pendulum..... | | 8 |
| 10.6 Examination of the test piece..... | | 8 |
| 10.7 Notation of the test value..... | | 8 |
| 10.8 Repetition..... | | 9 |
| 10.9 Use of test pieces of high internal bond strength..... | | 9 |
| 11 Expression of results..... | | 9 |
| 11.1 Mean value..... | | 9 |
| 11.2 Standard deviation..... | | 9 |
| 12 Comparison of results..... | | 9 |
| 13 Test report..... | | 9 |
| Annex A (normative) Maintenance and calibration | | 11 |
| Annex B (normative) Verification of device | | 13 |
| Annex C (informative) Precision | | 15 |
| Bibliography | | 17 |