

ISO 24118-1:2023-10 (E)

Paper and board - Stylus contact method - Part 1: Determination of surface roughness

| Contents | | Page |
|---|--|-------------|
| Foreword | | iv |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Principle | 1 |
| 5 | Apparatus | 2 |
| | 5.1 Surface roughness - Testing apparatus..... | 2 |
| | 5.2 Stylus..... | 2 |
| | 5.3 Drive unit..... | 2 |
| | 5.4 Specimen holder..... | 2 |
| 6 | Sampling | 2 |
| 7 | Conditioning of samples | 3 |
| 8 | Preparation of the test pieces | 3 |
| 9 | Procedure | 3 |
| 10 | Calculation | 3 |
| 11 | Test report | 4 |
| Annex A (informative) Measurement principle of surface roughness | | 5 |
| Annex B (informative) Precision | | 8 |
| Bibliography | | 10 |