

ISO/TS 19857:2021 (E)

Paper, board and printing inks – Printability – Laboratory test method for offset ink setting

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Apparatus and materials
4.1	Printing device
4.2	Inking device
4.3	Printing formes
4.4	Ink pipette
4.5	Packing
4.6	Substrate carrier
4.7	Analytical balance
4.8	Timer
4.9	Densitometer
4.10	Test paper
4.11	Reference counter test strips
4.12	Setting test ink
4.13	Cleaning
5	Test method
5.1	Principle
5.2	Test conditions
5.2.1	Climatic conditions
5.2.2	Settings of the printability tester
5.2.3	Settings for the inking unit
6	Procedure
6.1	Preparation
6.2	Preparational test for ink transfer determination
6.3	Test execution on different instruments
6.3.1	IGT-type testers
6.3.2	Prüfbau-type testers
7	Assessment
8	Reporting
Annex A	(informative) Checking the printing device and the inking device
A.1	General on calibration and instrument condition
A.1.1	General
A.1.2	Force calibration of the printing device
A.1.3	Speed calibration of the printing device
A.1.4	Checking the inking device
Annex B	(informative) Visualization of defects of used materials
B.1	General
B.2	Rubber packings

- B.3 Paper packings**
- B.4 Substrate carriers**
- B.5 Rubber rollers**
- B.6 Top rollers**
- B.7 Print defects**

Page count: 22