

DIN 19304:2021-04 (E)

Testing of corrugated board - Creasings

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Samples	6
4.1	Sampling	6
4.2	Number	6
4.3	Dimensions	7
5	Conditioning of samples	7
6	Test apparatus	7
7	Bending test procedure	8
8	Evaluation and assessment of the technical quality	8
9	Test report	9
Bibliography		11
Figures Figure 1 -- Bending test using the example of a creased sample		7
Figure 2 -- Bending force/bending angle diagram -- creased corrugated board		9