DIN 55468-1:2021-01 (E)

Packaging materials - Corrugated board - Part 1: Requirements, testing

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Terms and definitions 4

4 Types and dimensions 5
4.1 Types of corrugated fibreboard 5
4.2 Flute types and dimensions 5

5 Requirements 7
5.1 Grade 7
5.2 Nominal value thresholds 8

6 Designation 8
6.1 General 8
6.2 Examples 8

7 Testing 8
7.1 Sampling 8
7.2 Conditioning 8
7.3 Bursting strength 8
7.4 Puncture resistance 9
7.5 Edgewise crush resistance 9

Figures Figure 1 -- Single-wall corrugated fibreboard 5

Figure 2 -- Double-wall corrugated fibreboard 5

Figure 3 -- Triple-wall corrugated fibreboard 5

Figure 4 -- Flute dimensions (notation) 5

Tables Table 1 -- Flute types 6

Table 2 -- Grades of corrugated fibreboard and their properties (nominal values) 7